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Split

D5565-043
Job Sheet 194343



Part No: D5565-043

Job Qty: 4 pcs *2*

Part Name: EC135/145 OEM Wearplate Assy - Float Skid AFT BENT, LH/RH



Part Weight: 0 lbs

Status: New

DAG
21
9-59

Priority: Medium

Job Created: 4/30/19

Job Tracking No:

Due Date: 5/14/19 *June 6*

Created By: Marie Lajeunesse

Type: Stock *SWP*

Description:

Note: D5565 REV.B IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG REV:A-
PRELIM DD VERF:JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Automated Welding - 1	4 pcs	5/14/19	5/14/19	0.00	1.00	Automated Welding - 1		<i>EL</i>
120	Large Fab - Welded Assy-2-B4B	4 pcs	5/14/19	5/14/19	0.00	1.33	Large Fab - 1 - B4B		<i>EL</i>
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		<i>MV</i>
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
130	QC 9	4 pcs	5/14/19	5/14/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		<i>CZ</i>
							QC 9 - 9		
140	QC 5	4 pcs	5/14/19	5/14/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S191473



Part: D5565-043

Job No: 194343

Serial No/Batch: S191473

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/10/19

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						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	Q
						QC 5 - 40	
150	Spray Paint - 2 - B4B	4 pcs	5/14/19	0.00	1.00	Spray Paint - 1 - B4B	AS 19-9-17
						Spray Paint - 2 - B4B	
						Spray Paint - 3 - B4B	
						Spray Paint - 4 - B4B	
160	QC 3	4 pcs	5/14/19	0.00	0.00	QC 3 - 10	
						QC 3 - 13	
						QC 3 - 15	
						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	DAS
						QC 3 - 9	40
						QC 3 - 40	SEP 19 2019 9-89
						QC 3 - 19	
170	Packaging 3-1 - Stock - B4B	4 pcs	5/14/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	ST612 DAS 74 SEP 20 2019 9-89
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 -	

					B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 QC 21 - SA	4	5/14/19	0.00	0.00	QC 21 - SA - 21	
	pcs				QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21

9-89 SEP 20 2019

Part Op 100 - (Automated welding) Weld hardfacing as per dwg. Hardcoat 8259 Batch: _____
 Descriptions: 120 - (Weld per dwg A/R S.S. rod Batch: 5138974) WELD SPACERS TO WEARPLATE AS PER DWG *** BENT
 AREA NEEDS TO STAY***
 130 - (QC9- Inspect visual per QSI004- Fusion Welds)
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Spray Paint / NDT Room) APPLY TEXTURE COATING ON CONCAVE SURFACE AS PER DWG AND NOTE9
 TEXTURE COATING BATCH: 5213093
 160 - (QC3- Inspect Part Finish)
 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5565-3	Wearplate	4 pcs (1 ea)	100-Automated Welding - 1	5156466
D5564-5	Spacer	8 pcs (2 ea)	120-Large Fab - Welded Assy-2- B4B	5131337
D5565-9	Middle Spacer	4 pcs (1 ea)	120-Large Fab - Welded Assy-2- B4B	5157539

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Automated Welding - 1	D5565-3	4	6	0
120-Large Fab - Welded Assy-2- B4B	D5564-5	8	4	0
	D5565-9	4	10	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						MRB (QS1042)		
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition						Completed By	
Description Work Order Deviation												Lead hand / Supervisor	
												QC / QA Coordinator	
Root Cause		FAULT CATEGORY											
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong					
Manufacturing Process		Bending		Misaligned/off center		Folio/Program		Outside Tolerance					
Equip/Tooling		Crushing		BOM/Route		Grain Direction		Drawing					
Handling/Preservation		Cracks		Broken/Damage/Defect		Weld		Finish					
Material		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing					
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence		Misread					
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up							
Human Factors		Other/Details: _____											